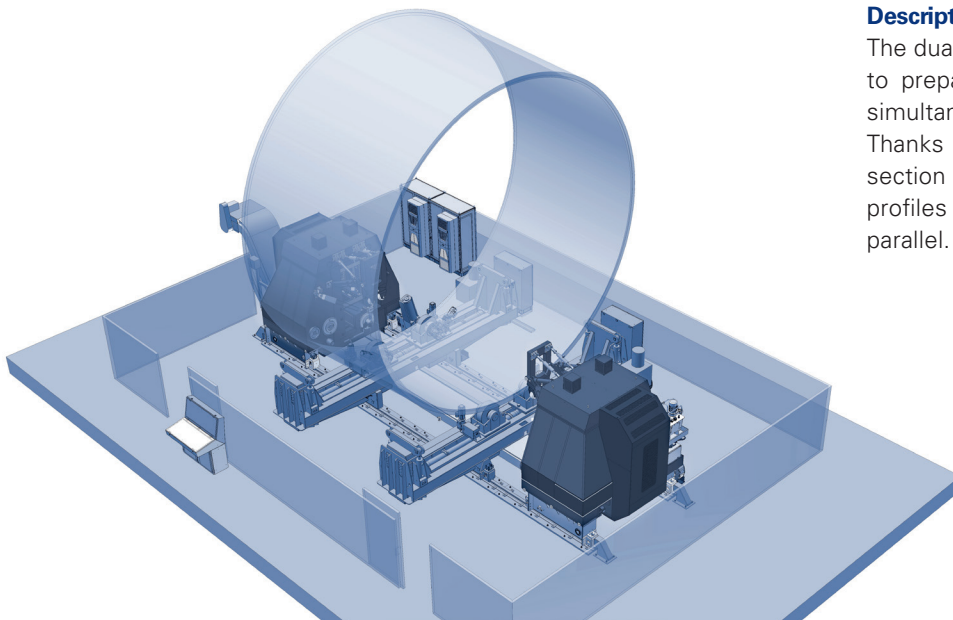


Data sheet

Dual-sided circ seam milling machine

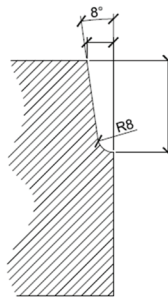
for preparing circumferential weld seam profiles on tube sections



Description

The dual-sided circ seam milling machine is able to prepare circumferential weld seam profiles simultaneously on both sides of tube sections. Thanks to this new milling concept, the tube section obtains uniform circumferential seam profiles (after roll bending) and the profiles are parallel.

Example of weld seam profile



Specifications

Power:	2 x 40 kW
Work piece ø:	max. 8,000 mm
Work piece length:	max. 4,200 mm
Plate thickness:	max. 120 mm
Shape/profile:	I,V,X,Y, half tulip
.....	
Straight and conical tube sections	
Chip conveyor	
Siemens Sinumerik 840 D SL control system	

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