

Friction Increase Solutions





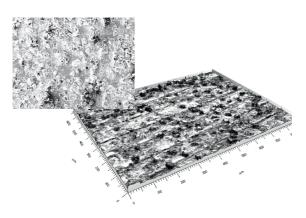


#### **DESCRIPTION**

GRIPCOAT® Direct is a friction-enhancing direct coating that is applied directly to a component to be clamped using atmospheric plasma. It will increase the static friction value even of lubricated surfaces up to  $\mu = 0.75$ . The surface coverage and the size of the hard particles are individually tailored to the component to be coated in order to achieve the desired static friction value. The microform bonding produced during assembly ensures reliable power transmission even under the most difficult operating conditions. Precise coating of function-relevant areas opens up innovative technical solutions using a minimum of materials.

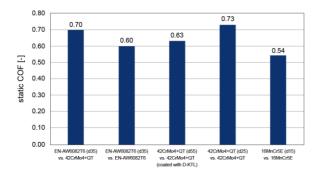
#### **DETAILS**

Hard particles (industrial diamonds) are applied to the substrate with a nickel bonding agent.



# STATIC FRICTION VALUES ACHIEVED WITH GRIPCOAT® VARIANTS

Nominal surface pressure  $p_{nom} = 100 \text{ MPa}$ 



#### SAMPLE APPLICATIONS

Engine mount, differential mount, sensor wheel(encoder wheel), friction plates for wind turbines, belt wheels, vibration damper, chain wheels, bushes, washers, shims, crankshaft wheel, screws, gearbox cover(e.g. ebike), wishbone, Suspension struts, steering rod, Joints, rear axle bearing

### **APPLICATION PARAMETERS**

Substrate material	steel, aluminum, magnesium, sintered parts
Surface coverage	3 – 30% (depending on requirements)
Short-term temperature limit in operation	600 °C
Specific surface pressure	starting at approx. 25 MPa

## GRIPCOAT® DIRECT PERFORMANCE CHARACTERISTICS IN SCREW CONNECTIONS

Maximization of torque transmission	++
Anti-fretting	+
Optimization of installation space	++
Reduction of clamping elements/screws	++

Legend: 0 unchanged + improved ++ excellent