# **MOTIONCOAT® SYNTHEC**

**Tribology Solutions** 

Innovation in Motion





### DESCRIPTION

MOTIONCOAT<sup>®</sup> SYNTHEC is a running layer system that is applied directly to the component and features excellent tribological properties. Temperature and corrosion resistance, weight reduction, wear resistance and low friction make the MOTIONCOAT<sup>®</sup> SYNTHEC coating the preferred application for bearings and bushings, connecting rods as well as a replacement for bearings and bushings.

#### DETAILS

The polyamideimide-based polymer layer also contains solid lubricants in the form of  $MoS_2$ , graphite and hard material for wear protection.



### **TYPICAL APPLICATIONS**

Typical areas of application include radial and axial bearings, wear protection and friction-minimizing applications, especially with high mixed friction (e.g. start-stop).

# **APPLICATION PARAMETERS**

| Substrate material                  | steel, aluminum, copper alloy and sintered parts |
|-------------------------------------|--------------------------------------------------|
| Inner diameter of component         | min. ~ 15 mm                                     |
| Layer thickness                     | 5 – 30 µm                                        |
| Surface roughness before<br>coating | Rz > 2,5 μm                                      |
| Short-term temperature limit        | 240 °C                                           |
| Long-term temperature limit         | 180 °C                                           |
| Maximum running speed               | 22 m/s                                           |
| Process temperature                 | 180 – 250 °C                                     |

# MOTIONCOAT<sup>®</sup> SYNTHEC PERFORMANCE CHARACTERISTICS – ALUMINUM BUSHING

| Resistance to wear           |             | ++         |              |
|------------------------------|-------------|------------|--------------|
| Fatigue strength             |             | ++         |              |
| Emergency running properties |             | +          |              |
| Start-stop properties        |             | ++         |              |
| Leaend:                      | 0 unchanged | + improved | ++ excellent |